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the Invention The present invention relates to a lead terminal structure of a storage battery. 2. Description of the Related Art Storage batteries for use in portable devices such as video cameras, video cameras, digital still cameras, mobile phones, and laptop personal computers are highly required to be downsized and to have a large capacity. Storage batteries for use in these portable devices include a plurality of battery cells connected in series with

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each other. Storage batteries for use in stationary devices such as motor vehicle and house hold electric appliances are also highly required to be downsized and to have a large capacity. Storage batteries for use in these stationary devices include a plurality of battery cells connected in series with each other. The storage battery includes a lead terminal such as a positive electrode terminal and a negative electrode terminal in order to lead out the power of

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the battery cell to an external device. A battery case of the storage battery includes a positive electrode terminal and a negative electrode terminal. The positive electrode terminal and the negative electrode terminal are respectively inserted into a positive electrode terminal housing chamber and a negative electrode terminal housing chamber that are arranged in the battery case. The positive electrode terminal and the negative electrode terminal are

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connected to the positive electrode and the negative electrode, respectively, of the battery cell. The positive electrode terminal housing chamber and the negative electrode terminal housing chamber are filled with an insulating material in order to electrically insulate the positive electrode terminal and the negative electrode terminal from the battery cell. The positive electrode terminal and the negative electrode terminal are

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electrically connected to the battery cell by penetrating the positive electrode terminal housing chamber and the negative electrode terminal housing chamber. The positive electrode terminal housing chamber and the negative electrode terminal housing chamber are formed to be deep chambers penetrating the battery case. The positive electrode terminal housing chamber and the negative electrode terminal housing chamber are each

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formed to have a cylindrical shape to increase the volume of the battery case. When the positive electrode terminal and the negative electrode terminal are arranged in a metal mold, the metal mold is filled with an insulating material. However, the insulating material does not permeate into the positive electrode terminal housing chamber and the negative electrode terminal housing chamber through the gaps between the positive electrode

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terminal and the negative electrode terminal. Thus, the positive electrode terminal and the negative electrode terminal are surrounded by the insulating material. As a result,

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